

# CERTIFICATE

Inspecta Estonia OÜ has granted this certificate as proof that the quality system for the welding works of

## CUTFORM OÜ

Kesk tee 13, 75301 Jüri, Rae vald, Harjumaa, ESTONIA

complies with the requirements of the standard

## EN-ISO 3834-2:2005

Certificate is valid to the scope of activity set in Annex.

This certificate was first issued on **19.06.2017** and will remain valid **18.06.2022** on condition that the quality system for the welding works of the organization remains in compliance with the aforementioned standard and certification rules of Inspecta Estonia OÜ. The validity of the certificate can be checked on the Internet at [www.inspecta.com](http://www.inspecta.com).

Tallinn 19.06.2017

Tõnu Roosaar  
Manager



Inspecta Estonia OÜ  
Teaduspargi 8, 12618 Tallinn, Estonia  
Tel +372 659 9470 Fax +372 659 9479  
[estonia@inspecta.com](mailto:estonia@inspecta.com)

Group headquarters: Inspecta Group Oy, Helsinki, Finland



TRUST & QUALITY [www.inspecta.com](http://www.inspecta.com)

## SCOPE OF ACTIVITY

<b>Place of manufacture</b>	Kesk tee 13, 75301 Jüri, Rae vald, Harjumaa, ESTONIA	
<b>Type of products</b>	Welded steel components and constructions	
<b>Product standard</b>	EN 1090-2	
<b>Parent materials groups (CEN ISO/TR 15608)</b>	1.1, 1.2	
<b>Welding and allied processes (EN ISO 4063)</b>	135, 135 (robot welding)	
<b>Authorised welding co-ordinator(s)</b>	<b>Name</b>	<b>Level</b>
	Heiko Lossmann	Comprehensive technical knowledge according to ISO 14731. IWE Diploma D-SLV-18069-1178-140926-006-0698IIW

### Documents for weldingworks used by manufacturer

<b>Welders and welding operators</b>	EN ISO 9606-1, EN ISO 14732
<b>Welding coordination personnel</b>	EN ISO 14731
<b>Non-destructive testing personnel</b>	EN ISO 9712
<b>Welding procedure specifications (WPS)</b>	EN ISO 15609-1
<b>Qualification of the welding procedures</b>	EN ISO 15614-1
<b>Post-weld heat treatment</b>	-
<b>Inspection and testing during welding</b>	EN ISO 17635, EN ISO 17637, EN ISO 5817, EN ISO 6520, EN ISO 13920
<b>Inspection and testing after welding</b>	EN ISO 17635, EN ISO 17637, EN ISO 5817, EN ISO 6520, EN ISO 13920
<b>Calibration and validation of measuring, inspection and testing equipment</b>	EN ISO 17662

Tallinn 19.06.2017

Tõnu Roosaar  
Manager



Inspecta Estonia OÜ  
Teaduspargi 8, 12618 Tallinn, Estonia  
Tel +372 659 9470 Fax +372 659 9479  
estonia@inspecta.com

Group headquarters: Inspecta Group Oy, Helsinki, Finland